

# ETMM

EUROPEAN TOOL & MOULD MAKING

## THE MAGAZINE

### Electro-plated diamond and CBN tools

**Grinding** - Depending on the grain size of diamond or CBN (cubic boron nitride) grits, the coating is layered onto the grinding or deburring body with up to 1.5 times the origi-

nal particle size. According to Lach Diamant, protruding diamond or CBN tips prove to hold a special advantage over other bond types, for example, plastics, or metals. The tips are immediately available and provide a high cutting ability for grinding, deburring and separating of fibre composites, graphite, and hard metals, the company says. Lach Diamant also recommends them for tool and mould-making.

[lach-diamant.de](http://lach-diamant.de);  
Hall 4, Booth D41

Source: Lachdiamant



Examples of electro-plated diamond and CBN tools.